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A Statistical Design Approach for an Effective Catalyst in the Fenton Reaction in Case of Fe₃O₄-MOF MIL-88b (Fe) in Methylene Blue Degradation Kinetics

In this paper composites containing metal-organic framework MIL88b(Fe), nanoparticles magnetite (Fe₃O₄) or maghemite (γ -Fe₂O₃) modified by humic acids or ascorbic acid were synthesized and tested in the decomposition reaction of methylene blue. Analysis of predictive model based on multi-factor correlation analysis «physical-chemical properties — concentration of methylene blue after degradation» showed that in a line of selected parameters (initial iron concentration in sample, elemental cell parameter, Fe²⁺/Fe³⁺ ion ratio on sample surface, total iron ion released concentration, surface area specific, surface charge), a significant factor influencing Fenton reaction kinetics, is only the total concentration of the released iron ions (p-value = 0.0162). The influence of separate Fe²⁺ and Fe³⁺ ions and reaction time on the Fenton reaction kinetics was evaluated by multi-factor analysis. The results demonstrated that concentrations of released iron ions are statistically significant, with a square of the concentration of ions Fe²⁺ and the result of the reaction time to the concentration results in a reduction in methylene blue concentration, thereby accelerating the Fenton reaction rate, with Fe²⁺ ion concentration affecting more than Fe³⁺. The resulting model is proposed as a means of selecting a sample with the maximum Fenton reaction rate at a given point in time.

Keywords: Fenton reaction, MOFs, methylene blue, degradation kinetics, MIL-88b (Fe), heterogeneous catalysts, predictive model, multivariate correlation analysis.

Introduction

The Fenton reaction is widely used for the oxidation of organic compounds and is characterized by the occurrence of a series of radical chain reactions during the interaction of iron ions and hydrogen peroxide [1, 2]. The most significant contribution to the oxidation process is made by the formation of hydroxyl radicals with the participation of a divalent iron cation according to Equation 1 [3]:

$$Fe^{2+} H_2O_2 \longrightarrow Fe^{3+} OH + OH, \qquad (1)$$

Despite the absence of restrictions associated with mass transfer, and the relatively high rates of homogeneous Fenton processes, there are a number of disadvantages. These include the need to strictly maintain the pH of the process (pH 2.8–3.5) [4, 5] to achieve optimal catalytic activity, and the formation of a larger amount of ferrous sludge (iron hydroxides/oxides) [6,7]. To overcome these disadvantages, current research has largely focused on the development of heterogeneous Fenton catalysts [8]. The leaching of metal ions from heterogeneous Fenton reaction catalysts is typically slow, resulting in minimal precipitation during the oxidation process [9]. The reusability and wide pH range performance of most heterogeneous catalysts also make these systems more attractive for advanced oxidation processes with highly active hydroxyl radicals) [10, 11]. Surface ions of divalent and trivalent iron serve as a source of formation of hydroxyl radicals in heterogeneous catalysts for the Fenton reaction [12]. A variety of iron minerals such as hematite, goethite, magnetite, ferrihydrite, pyrite, etc. have already been used in heterogeneous Fenton processes for the degradation of a multitude organic pollutants [13–15]. Porous iron materials are of greatest interest, since the sorption of organic compounds subject to oxidation increases the rate of decomposition [6]. The immobilisation of iron compounds using a wide range of traditional porous materials including alumina, carbon black, silicon dioxide, zeolite, fibers, biosorbents, hydrogels, etc. is common approach [16–19]. More recently, innovative porous materials known as metal-organic frameworks (MOFs) have been used as heterogeneous Fenton catalysts [20–22].

MOFs are a class of porous materials constructed from metal ions or their clusters connected to each other via organic linkers [23]. The principal advantages of these porous materials are their uniform pore distribution, high surface areas and the possibility of designing the porous structure [24–27]. The pore diameter of these materials can be controlled by varying the nature of the structure-forming element (type of metal and its chelate environment) and the organic bridging linker and its size. Furthermore the possibility of hierarchically combining several coordination polymers into one material, allows for the control, selectivity towards the adsorbate and, in general, functional properties [28-32]. In particular, iron-containing MOF structures, Fe-MOFs, have demonstrated the most significant achievements in the photodegradation of organic pollutants both under visible light and through the Fenton reaction due to the presence of iron-oxo clusters in the structure, as well as high specific surface area values [33]. Such clusters demonstrate their inherent absorption in the visible range and can transfer electrons from O^{2-} to Fe³⁺ [34]. This facilitates the oxidation of organic compounds via the photo-Fenton process [35]. Among all known Fe-MOFs, MIL-88b was previously shown to be the most efficient heterogeneous Fenton catalyst [36], while also exhibiting the highest photocatalytic activity in visible light [37] и biocompatibility [38]. The porous structure of MIL-88b is an organic-inorganic network with rhombic and hexagonal cavities, in the nodes of which iron oxo clusters are evenly distributed [39-41]. Electron-rich organic terephthalic acid ligands included in the MIL-88b structure typically act as electron donors for the reduction of Fe(III) to Fe(II) [42]. It is also known that MIL-88b does not have sufficient chemical stability [43], but this fact is even useful for the sacrificial release of iron ions during the Fenton process [44].

The combination of MOFs with magnetic particles (MPs) is considered more promising, as it offers the potential to combine the advantageous properties of both MOFs and MPs. This could result in enhanced chemical stability of the material and the additional possibility of precise positioning with rapid and easy release under the influence of an external magnetic field [45, 46]. A comprehensive examination of the Fenton reactivity of diverse iron-based materials can be found in the existing literature. It is observed that the most significant factors determining the reaction rate are crystallinity, specific surface area, oxygen vacancies and valence states of iron, as well as the redox potential of the transformation reaction Fe³⁺/Fe²⁺ [6, 21, 22, 37, 47]. However, there is currently no effective tool based on machine learning methods that can be used to predict the catalytic activity of iron-containing materials in the processes of decomposition of organic pollutants using the Fenton reaction.

In this study, a predictive model based on multivariate correlation analysis was proposed to enable the prediction of the effectiveness of the pro-oxidant properties of the resulting iron-containing materials. The concentration of methylene blue (MB) after decomposition is considered as an indicator of the rate of the Fenton reaction. The scientific novelty of this study also lies in the preparation of iron-containing Fe-MOFs magnetic composites with enhanced pro-oxidant properties for inducing ROS under model conditions due to additional functionalization of the structure with humic acids (HA) or ascorbic acid (AA) as chelating agents. It is known that HA, which is part of the magnetically active catalyst, also serves as a stabilizer of magnetite nanoparticles (NP) [48]. In addition, magnetite NP modified with HA or AA exhibit anti/pro-oxidant properties due to the presence of donor-acceptor groups. Therefore, in this paper MOF and silane-based composites (in particular, tetraethoxysilane and 3-aminopropyltriethoxysilane copolymer, TA) containing magnetite (Fe₃O₄) or maghemite (γ -Fe₂O₃), as well as the stabilizer HA/prooxidant AA were synthesized and tested in the decomposition reaction of MB. We think that this study can clarify the structure-activity relationships of different iron minerals in heterogeneous Fenton processes and inspire the development of new heterogeneous Fenton catalysts based on MOFs and silanes.

Experimental

Synthesis Fe-MOFs Composites

In this study, a rational method for the synthesis of **MOFs** was used to target iron-carboxylate MOFs such as MIL-88b [49]. To synthesize the coordination polymer of the MIL-88b series, 5 g of terephthalic acid and 7.35 g of Fe₃OAcetate were dissolved in 100 mL of dimethylformamide with stirring on a magnetic stirrer (300 rpm) for 30 min. Fe₃OAcetate ([Fe₃O(C₈H₄O₄)₃(H₂O)₃]Cl) was synthesized according to a previously published method [43]. The resulting composites were isolated using a Buchner funnel, washed multiple times with distilled water subsequently, and dried in a vacuum (10^{-3} Torr, 50 °C, 12 h). The yield was 6.82 g.

In a typical synthesis of a series of such composites, Fe^{2+} to Fe^{3+} chlorides were added at a rate to produce magnetite of 25 wt % in the final composite (**MOF-Fe₃O₄**). At the first stage, the synthesis of magnetite was carried out according to the Elmore method [50]. Then, terephthalic acid and Fe₃OAcetate were added to the resulting reaction mixture. The synthesis was maintained with constant stirring at 900 rpm in an argon atmosphere for 60 min. The remaining steps, including precipitation and purification, were similar to those used in the preparation of MOFs. The yield was 4.6 g.

The **MOF-HA-Fe₃O₄** or **MOF-AA-Fe₃O₄** complex was prepared in a manner similar to MOF-Fe₃O₄, with the addition of HA or AA after the magnetite or maghemite suspension preparation stage. The amount added of AA and HA was 200 mg (10 wt % based on MOF). At the first stage, the synthesis of magnetite was carried out according to the Elmore method [50]. Then 200 mg of the stabilizer HA or pro-oxidant AA was added to the reaction system and the resulting mixture was kept for 5 min with stirring 800–1200 rpm at the pH \approx 7. Subsequently, terephthalic acid (C₈H₆O₄, 1.4 g, 0.084 mol) and Fe₃OAcetate (2.07 g, 0.0028 mol) were added to the resulting reaction mixture for *in situ* synthesis MOF. The reaction mixture was maintained under stirring (800–1200 rpm) on an overhead stirrer for 60 min. The remaining steps, including precipitation and purification, were similar to those used in the preparation of MOF. The yield was 4.5 and 3.5 g for MOF-HA-Fe₃O₄ and MOF-AA-Fe₃O₄ respectively.

Synthesis Fe-TA Composites

The **TA** is a silica gel functionalized with 3-aminopropyl fragments obtained by the interaction of tetraethoxysilane (T) and 3-aminopropyltriethoxysilane (A). To obtain TA, 10 mL of tetraethoxysilane and 4.2 mL of 3-aminopropyltriethoxysilane (T:A ratio = 1:0.5, mol/mol) were mixed with 150 mL of deionized water. The mixture was continuously stirred on an overhead stirrer (600 rpm, for 10 min) and then shaken on a laboratory shaker (150 rpm, for 24 h) at room temperature. The resulting precipitate was washed with distilled water pH~8 and centrifuged (3000 rpm, 10 min, 4 cycles). The sample was lyophilized and dried in a freeze dryer at -37 °C. The yield was 4.57 g.

In order to obtain the **TA-HA-Fe**³⁺ (1:0.1:0.5 wt/wt/wt), complex (1:0.1:0.5 wt/wt/wt), the iron salts were weighed based on the amount of Fe in 1 g of magnetite per 2 g of TA. Portions of 1.562 g FeCl₃·6H₂O and 0.2 g HA (sodium salt of humic acids, Powerhumus, Humintech, Germany; 5 mmol·g⁻¹ of COOH and OH-groups, Mw=8 kD) were weighed and dissolved in 200 mL of deionized water. The solution was then dispersed in an ultrasonic bath for 10 min. Subsequently the TA particles were poured into the solution and redispersed in an ultrasonic bath for 10 min. The solutions were stirred on a laboratory shaker (170 rpm) for 18 h. The resulting precipitate was separated using a centrifuge (3000 rpm, 10 min) and dried in air at room temperature. The yield was 2.7 g.

The preparation of magnetically active **TA-HA-Fe₂O₃** (1:0.1:0.5, wt/wt/wt) composites was carried out in several stages. For this purpose, 2 g of TA and 0.2 g of HA were mixed with 200 mL of degassed distilled water in a non-inert atmosphere. The mixture was stirred at 1400-1500 rpm for 30 min. Then, weighed amounts of salts were added: 2.7 g of FeCl₃·6H₂O, 0.99 g FeCl₂·4H₂O and 6 mL 25 % NH₄OH, calculated per 1 g of Fe₃O₄. The mixture was stirred at 1400–1500 rpm for 10 min. The remaining stages, including precipitation and purification, were similar to those used in the preparation of TA-HA-Fe³⁺. The yield was 2.85 g.

The **TA-AA-Fe₃O₄** (1:0.1:0.5 wt/wt/wt) complex was obtained by following the same procedure as that used for the synthesis of the TA-HA-Fe₃O₄, with the exception that the same amount of AA was added instead of HA. The salt samples were dissolved in degassed distilled water in an argon atmosphere at 1400–1500 rpm. Then 6 m 25 % NH₄OH were added and stirred for 30 min. The resulting Fe₃O₄ precipitate was separated using a magnet (0.3 T) and washed once with 200 mL of degassed distilled water. Then AA was dissolved in 70 mL of a solution containing magnetite, 200 mL of 96 % C₂H₅OH (pH=7-8) were added with constant stirring (1200 rpm) and 2 g of TA. The solution was stirred on an overhead stirrer (1000 rpm) for 60 min. The remaining steps, including precipitation and purification, were similar to those used in the preparation of MOFs. The yield was 2.66 g.

X-ray Diffraction Analysis (XRD)

The phase composition and primary particle size of the samples were determined by XRD analysis using the Bragg-Brentano geometry on a Philips X'Pert diffractometer (Philips Analytical, Eindhoven, The Netherlands). Cu-K_a radiation ($\lambda = 1.5406$ Å) was used as the X-ray source. The collected data were smoothed using the Savitzky-Golay algorithm [51]. The measurements were performed at room temperature, covering an angular range of $10^{\circ} < 2\Theta < 110^{\circ}$ with a step size of 0.025° and a dwell time of 1 second per step.

Low-Temperature Nitrogen Adsorption Analysis

The specific surface area and porous structure characteristics of the samples were determined by N_2 adsorption-desorption analysis using a Quantachrome instrument. Prior to analysis, the samples were degassed and subjected to vaporization. They were then "thermally trained" by heating in a stream of inert N_2 gas under vacuum at 150 °C for 30 min. The adsorption isotherms were obtained by measuring the volume of N_2 gas adsorbed by the sample surface as a steady flow of a He-N₂ gas mixture with varying N_2 concentration (0 to approximately 1 volume fraction) was passed through the sample at liquid nitrogen temperature (77 K).

Desorption isotherms were obtained by measuring the volume of N_2 desorbed from the sample surface as the N_2 concentration in the gas mixture was decreased from approximately 1 to 0 volume fraction. The specific surface area and characteristics of the porous structure were calculated from the obtained adsorptiondesorption isotherms using the Brunauer-Emmett-Teller (BET) and Barret-Joyner-Halenda (BJH) methods.

Elemental Analysis

The content of C, H, N was determined on an elemental analyzer "VarioMicrocube" (ElementarGmbH, Germany) using the classical Dumas-Preglia method — by burning the sample in the presence of an oxidant in an inert gas current. The Fe content was determined on the atomic absorption spectrometer "AAS-3" (Zeiss, Germany). The identification of functional groups of the obtained compounds was carried out on a Perkin-Elmer Spectrum 100 Fourier transform infrared spectrometer (USA, 2006) equipped with an attachment for broken total internal reflection (TIR) with a diamond prism of single reflection. The penetration depth for a medium with a sufficiently deep refractive index (2.43) at 1000 cm⁻¹ is 1.66 microns. FT-IR-ATR spectra were taken in the range of 360–4000 cm⁻¹ at room temperature using 24 scans and a resolution of 2 cm⁻¹. The baseline of the obtained spectra was corrected in the OPUS program.

X-ray Photoelectron Spectroscopy (XPS)

The surface layer of the samples was investigated by X-ray photoelectron spectroscopy. The XPS system was equipped with a dual anode (Al, Mg) X-ray source (SPECS XR50) and a hemispherical analyzer (SPECS Phoibos 150). The measurements were performed using Al K- α radiation (excitation energy: 1486.61 eV). The XPS data were analyzed using the CasaXPS software package. The peaks were deconvoluted using a Shirley-type background and a combination of Gaussian (50 %) and Lorentzian (50 %) functions. The half-heights of the C1s and O1s peaks were recorded during the analysis.

Dynamic and Electrophoretic Light Scattering (DLS, ELS)

The surface charge of the NPs, known as the zeta potential, was determined using ELS. This analysis was performed on a NanoBrook Omni particle analyzer (Brookhaven Instruments Corporation, Holtsville, NY, USA) at a specific wavelength of 633 nm. The instrument uses a solid-state He-Ne laser as a light source and measures scattered light at an angle of 173 degrees. All measurements were performed at a controlled temperature of 25 °C. Prior to analysis, each sample was diluted to a concentration of 0.1 g L⁻¹ with an appropriate solvent. A standardized procedure was followed to ensure consistent measurement conditions. The diluted sample was dispersed in an ultrasonic bath for 10 seconds to break up any particle aggregates. After dispersion, the sample was allowed to rest for a further 100 seconds to reach equilibrium prior to measurement. All measurements were performed at a controlled temperature of 25±0.1 °C to minimize thermal fluctuations and ensure reproducibility. The pH of the suspension was adjusted to a range of 3 to 10 using either dilute NaOH or HCl. The pH was measured using a combination pH electrode for accurate control.

The results of the studies are presented in Table 1.

Table 1

| Sample | Lattice parameter ^a | SSA^b | Elemental analysis data | XPS data ^c | Zeta potential ^d | References |
|--|--|---------------------|------------------------------------|------------------------------------|-----------------------------|-----------------|
| | Å | $m^2 g^{-1}$ | Fe, % | Fe ²⁺ /Fe ³⁺ | mV | |
| MOF | _ | 220 | 18.5 | 0.66 | -8.0 | [44] |
| MOF-Fe ₃ O ₄ | 8.378 | 197 | 33.9 | 1.02 | +4.7 | [44] |
| MOF-HA-Fe ₃ O ₄ | 8.387 | 83 | 43.2 | - | -9.1 | - |
| MOF-AA- Fe ₃ O ₄ | 8.389 | 174 | 44.4 | 1.59 | -3.2 | [44] |
| TA-HA-Fe ³⁺ | _ | 237 | 15.8 | 1.08 | -25 | - |
| TA-HA-Fe ₂ O ₃ | 8.301 | 208 | 20.2 | - | +29.5 | - |
| TA-AA-Fe ₃ O ₄ | 8.381 | 116 | 32.5 | - | -2.5 | [52] |
| Notes: ^a The lattice cell | parameter was calc | ulated using XRD of | lata; ^b SSA — specif | ic surface area dete | rmined by low-temp | perature nitro- |
| gen adsorption; ^c The Fe | e ³⁺ /Fe ²⁺ ratio is calcu | ulated using XPS da | ta; ^d Zeta potential de | etermined by ELS a | t pH=4.6 in deionize | ed water. |

Physicochemical characteristics of composites

Results and Discussion

Evaluation of the Prooxidant Ability of selected Promising Samples in the Fenton Reaction

To evaluate the prooxidant activity of the obtained iron-containing preparations in the Fenton reaction, the well-known reaction of decolorization of MB in the presence of hydroxyl radicals •OH was used. The hydroxyl radicals as a result of the disproportionation reaction of 100 mM H₂O₂, catalyzed by selected promising NP, at pH 4.5, close to the pH of the tumor [53], and 37 °C, lead to the discoloration of the MB solution to colorless cation-free MB. The rate of bleaching of MB was assessed 0, 30, 90 and 180 min after preparation of the suspension by the change in optical density at a wavelength of 652 nm using UV-Visspectroscopy. The interaction of MB with iron-containing compounds can be described by three processes occurring both in parallel and sequentially: (1) sorption of MB on the surface of NP, (2) photodegradation of MB, and (3) degradation of MB in the presence of H_2O_2 as a result of the Fenton reaction. Hernandez et al. [54] showed that sorption and photodegradation of MB can be considered as two sequential processes, at the same time, 150 min after the start of interaction of the dye with magnetite NP, the concentration of MB in the supernatant decreases by half from 20 to 10 mg L⁻¹. This was attributed by the authors to photodegradation of the product as determined by mass spectrometry. Hydrogen peroxide was then added to initiate the Fenton reaction, which would increase the rate of dye decomposition. However it is difficult to estimate the concentration of MB undergoing separate sorption or photodegradation or degradation during the Fenton reaction due to the complexity of the processes occurring, a comparison was conducted between the rate of change in the optical density of the solution in the presence/absence of H_2O_2 (during sorption/degradation during the Fenton reaction).

An assessment of the degradation of MB in sorption experiments (in the absence of H_2O_2) and the Fenton reaction (in the presence of H_2O_2) showed that all preparations, with the exception of TA-AA-Fe₃O₄, demonstrate a decrease in MB concentration by 60 % or more within 180 min (Fig. 1*a*).

The insufficient activity of the TA-AA-Fe₃O₄ sample can probably be associated with the low concentration of both released ions Fe³⁺ and Fe²⁺ (Fig. 1*b*, *c*). Thus, the TA-AA-Fe₃O₄ sample is considered unpromising and is excluded from further sampling.

The next step is to assess the role of the Fenton reaction as a source of hydroxyl radicals in the reduction of the MB in the supernatant. In Fig. 2 shows the difference between the concentrations of MB subjected to sorption and decomposition under the influence of H_2O_2 for the remaining four promising samples.

The data obtained indicates that, the decrease in the concentration of MB in the supernatant for the MOF-HA-Fe₃O₄ sample is a result of the sorption processes, rather than the Fenton reaction. This observation leads to the conclusion that the MOF-HA-Fe₃O₄ sample can be excluded from the list of promising samples. The high sorption capacity of MOF-HA-Fe₃O₄ is probably due to the presence of HA in its composition together with MOF. One can assume a competitive mechanism of sorption and degradation, as a result of which sorption processes occur faster due to the greater availability of MB in solution.

At the next stage, the evaluation of promising samples was carried out based on the reaction rate and reaction rate constant. Thus, an assessment of the reaction rate showed that the preparations TA-HA-Fe₂O₃ and TA-HA-Fe³⁺ demonstrate a maximum reaction rate (both sorption and Fenton reaction) 30 min after the start of the experiment, while the reaction in the presence of MOF-AA-Fe₃O₄ reaches its maximum 90 min after the start of the experiment, indicating a prolonged effect of the NP. A comparison shows that the rate of the Fenton reaction decreases in the series: TA-HA-Fe³⁺ > MOF-AA-Fe₃O₄ > TA-HA-Fe₂O₃. This correlates with the release patterns of both Fe³⁺ and Fe²⁺: TA-HA-Fe³⁺ and TA-HA-Fe₂O₃ released 9 % and 0.1 % Fe³⁺ after 30 min, while the concentration of Fe²⁺ released by the MOF-AA-Fe₃O₄ only increased within three hours and reached 0.45 %.

The pronounced activity of the TA-HA-Fe³⁺ sample is associated with the release of Fe³⁺ from the complex, the rate of which is higher than that of samples with iron oxide NP. This is consistent with the results of Wang et al. [55] who found that at low pH values (pH < 4.2), iron ions Fe(II, III) released from the complexes predominantly participate in the formation of •OH hydroxyl radicals salts, while at neutral pH values the formation of •OH occurs mainly due to the catalytic decomposition of H₂O₂ by surface iron (which is at least 50 times more effective than dissolved iron ions) [56], which determines the choice of NP as ion sources gland. At the same time, [57, 58] found that the rate of generation of •OH radicals using free Fe²⁺ is higher than with the participation of Fe²⁺ on the surface of Fe₃O₄ NP.



Figure 1. (a) Catalytic degradation of MB by samples (MB concentration = 11 mg L⁻¹; H₂O₂ concentration = 100 mM; and sample dosage = 1 g L⁻¹, 0.1 M NaAc buffer pH = 4.5; 37 °C). Solid lines show MB adsorption without H₂O₂; dotted lines show a decrease in the MB concentration with H₂O₂. (b) Kinetics of the Fe²⁺ release. (c) Kinetics of the Fe³⁺ release. Data normalized to the iron content





Figure 2. Fraction of the dye decomposed by the Fenton reaction for the four perspective samples

Figure 3. The rate of decomposition of MB versus time



Figure 4. (*a*) Kinetic curve of pseudo-second-order MB degradation and values of degradation rate constants (0.1 M NaAc buffer pH=4.5; 100 mM H₂O₂; 0-180 min; 37 °C; concentration of NPs=10 g L⁻¹; concentration of MB=11 mg L⁻¹) (*b*) Constants of the reaction's rate

An assessment of the reaction rate kinetics showed that the Fenton reactions in the presence of three promising samples can be classified as pseudo-second order reactions (R^2 values are presented in the table) with rate constants of 16.7±2.5 s⁻¹, 19.9±3.8 s⁻¹ and 67.7±19.3 s⁻¹ for MOF-AA-Fe₃O₄, TA-HA-Fe₂O₃ and TA-HA-Fe³⁺, respectively (Fig. 4*a*, *b*). It is obvious that the highest value of the reaction rate constant in the presence of TA-HA-Fe³⁺ is due to the highest rate of release of Fe³⁺.

Regression Models

In order to comprehend the mechanism through which the nature of NP exerts its influence on their prooxidant properties, a predictive model was constructed on the basis of a multivariate correlation analysis of the relationship between "physicochemical properties and concentration of MB after degradation". The presence of iron ions is the most obvious catalyst for the Fenton reaction, however our objective was to ascertain whether other physicochemical characteristics of the samples would affect the rate of the Fenton reaction. In this case, the concentration of MB after degradation is an indicator of the rate of the Fenton reaction, and therefore the effectiveness of the pro-oxidant properties of the resulting samples. The initial concentration of iron in the preparation, the unit cell parameter (for oxides), the ratio of $Fe^{2+/}Fe^{3+}$ on the surface, specific surface area, zeta potential, and the concentration of released Fe^{2+} and Fe^{3+} were used as physicochemical characteristics. At the first stage, a regression model was built to assess the influence of selected six parameters (initial iron concentration of released Fe^{2+} and Fe^{3+} on the surface, specific surface area, zeta potential, concentration of released Fe^{2+} and Fe^{3+} in total) on the concentration of MB for five promising samples, as well as MOF and Fe_3O_4 -MOF which had been previously studied. The zeta potential parameters and the concentration of the released Fe^{2+} and Fe^{3+} , as well as the concentration of MB after the Fenton reaction, were selected as the initial experimental variables and were observed over a five-minute period.

An assessment of the coefficient of determination (adjusted $R^2 = 0.9343$) and p-value = 0.0433 shows that a linear model can be used to describe the dependence of the result (MB concentration) on the output parameters. The adjusted R^2 value indicates that the linear model can account for more than 93 % of the total variability while the remaining values cannot be described by it.

The results of an analysis based on the methodology of surface response made it possible to compose the following second order equation:

Y = 0.0995 + 0.0063 A + 0.0314 B - 0.1338 C + 0.151125 D - 0.0109 F - 0.0591 E,

where Y is the concentration of MB in the Fenton reaction (mg L⁻¹), A is the initial concentration of iron in the sample (%), B is the unit cell parameter (A), C is the ratio of Fe^{2+}/Fe^{3+} on the surface of the sample, D is the total concentration of released iron ions (Fe^{2+} and Fe^{3+} , %), F is the specific surface area (m² g⁻¹), E is surface charge (mV).



Figure 5. Effect of initial iron concentration and total concentration of released Fe²⁺/Fe³⁺ on MB degradation

The equation permitted the evaluation of the influence of a particular factor and the interaction between the six factors on the concentration of MB. The sign of the coefficient in the equation indicates the direction of the trend in the results: negative and positive coefficients show negative and positive effects, respectively. A positive sign and therefore a positive effect indicate that the response changes in direct proportion to a change in the level of the factor, and a negative effect with an inverse change in the level of the factor. As evidenced by the derived equation (1), the effects of A, B and D on the concentration of MB are positive, whereas those of C, F and E are negative. However, the p-value indicates that only the total concentration of released iron ions is a significant factor (p-value = 0.0162, parameters with a p-value < 0.05 are considered significant, Fig. 5). Thus, the concentration of released iron ions is the only parameter selected that affects the kinetics of the Fenton reaction.

It was of interest to evaluate the influence of separately Fe^{2+} and Fe^{3+} and reaction time on the kinetics of the Fenton reaction. To this end, a regression model was also built with three parameters (reaction time, concentration of released Fe^{2+} and concentration of released Fe^{3+}) and response (concentration of MB in the supernatant after the Fenton reaction). The predicted R² value of 0.7800 is in the agreement with the adjusted R² value of 0.9111 with a difference of less than 0.2. Adeq Precision, indicating the signal-to-noise ratio, is 17.702, which is significantly greater than 4, indicating adequate signal and the ability to use the model to predict the kinetics of the Fenton reaction (Fig. 6). The model's F-value of 31.89 and p-value < 0.0001 indicate that the model is significant. There is only a 0.01 % chance that such a large F value could arise from noise. Furthermore, there is a strong correlation between the predicted and experimental values.



Figure 6. Dependence of predicted values on predicted values

Based on the obtained coefficients, a quadratic regression equation was compiled:

$$Y = -2.24626 - 0.1317 \text{ A} - 2.7981 \text{ B} - 2.5506 \text{ C} - 0.0832 \text{ AB} + 0.0779 \text{ AC} - 2.928 \text{ BC} + 0.1318 \text{ A}^2 + 0.1392 \text{ B}^2 - 0.1642 \text{ C}^2$$

where Y is the concentration of MB in the Fenton reaction (%), A is the reaction time (min), B is the concentration of released Fe^{2+} (%), C is the concentration of released Fe^{3+} (%).

According to the p-value parameters (Table 2), the concentrations of released iron ions, the square of the Fe^{2+} ion concentration, and the product of the reaction time and the Fe^{3+} concentration are statistically significant.

Table 2

| Source | Sum of Squares | df | Mean Square | F-value | p-value | |
|--------------------|----------------|----|-------------|---------|----------|-------------|
| Model | 2.11 | 9 | 0.2342 | 31.89 | < 0.0001 | significant |
| A-Time | 0.0244 | 1 | 0.0244 | 3.33 | 0.0848 | |
| B-Fe ²⁺ | 0.0627 | 1 | 0.0627 | 8.54 | 0.0091 | |
| C-Fe ³⁺ | 0.0486 | 1 | 0.0486 | 6.61 | 0.0192 | |
| AB | 0.0107 | 1 | 0.0107 | 1.46 | 0.2425 | |
| AC | 0.0206 | 1 | 0.0206 | 2.81 | 0.1111 | |
| BC | 0.0662 | 1 | 0.0662 | 9.01 | 0.0077 | |
| A^2 | 0.0743 | 1 | 0.0743 | 10.12 | 0.0052 | |
| B^2 | 0.0200 | 1 | 0.0200 | 2.72 | 0.1163 | |
| C^2 | 0.0183 | 1 | 0.0183 | 2.49 | 0.1323 | |
| Residual | 0.1322 | 18 | 0.0073 | | | |
| Cor Total | 2.24 | 27 | | | | |

Data of ANOVA for quadratic model

Comparison of the sign and magnitude of the coefficients shows that an increase in ion concentration leads to a decrease in the concentration of MB. This implies that the rate of the Fenton reaction increases, with the concentration of Fe²⁺ exerting a greater influence than Fe³⁺. This is consistent with the fact that the Fenton reaction initiated by Fe²⁺ is significantly faster (k = 63 M⁻¹·S⁻¹) than the reaction occurring during the reduction of Fe³⁺ to Fe²⁺ (k = 0.001–0.02 M⁻¹·S⁻¹) [36]. Notably, the effect of time on the reaction is indirect, and occurs in combination with the concentration of Fe³⁺.



Figure 7. Response surfaces for the MB degradation value for different combinations of factors: concentration of released Fe^{3+} and $\text{Fe}^{2+}(a)$, concentration of released Fe^{2+} and time (*b*) and concentration of released Fe^{3+} and time (*c*)

It can be demonstrated that the maximum reaction rate can be achieved at different times by controlling the concentration of released iron ions. For example, in some cases, a rapid effect of the sample in the first minutes of its administration is required. Then, to achieve the maximum effect (MB concentration in the supernatant should be 0 % 5 min after administration), 0.13 % Fe²⁺ and 1.78 % Fe³⁺ are required (Fig. 7*a*). Therefore, if we assume that the relationship between the concentration of the initial sample and the ions released by it is linear, then using the MOF-AA-Fe₃O₄ sample as an example, to achieve the maximum reaction

rate in 5 min, it is necessary to introduce 47.6 g L^{-1} of the sample. On the other hand, when the concentration of released Fe²⁺ is reduced to 0.12 %, the concentration of Fe³⁺ released to degrade the entire MB within 5 min is 1.41 % (Fig. 7*c*). Thus, the use of TA-HA-Fe³⁺ would allow achieving such a reaction rate using only 1.6 g L^{-1} of the sample. Thus, it is more rational to use the sample MOF-AA-Fe₃O₄ to achieve a prolonged prooxidant effect 3 h after insertion, and TA-HA-Fe³⁺ to achieve its maximum effect within the first 30 min after insertion.

To test the model, samples of MOF, MOF-Fe₃O₄, Fe₃O₄-MOF [43, 44] and Fe₃O₄-SiO₂ were selected and the degradation of methylene blue, as well as the release of Fe²⁺ and Fe³⁺ 60 minutes after the start of the experiment, were assessed (Supplementary Materials, Table S1, Fig. S1). The experimental data values correlate with the theoretical ones, the value of the corrected determination coefficient R² was 0.87. Thus, the obtained model can be successfully used to predict the degradation of methylene blue in kinetic experiments based on the concentration of released Fe²⁺ and Fe³⁺ ions. The limitation is the difficulty in extrapolating the model when using data that are outside the ranges of the input parameters.

Conclusions

This paper presents the synthesis and testing of composites containing the metal-organic framework MIL88b(Fe), as well as nanoparticles of magnetite (Fe₃O₄) or maghemite (γ -Fe₂O₃) modified by humic acids or ascorbic acid in the decomposition reaction of methylene blue. The proposed predictive model based on multi-factor correlation analysis of "physical-chemical properties — methylene blue concentration after degradation" showed that in a line of selected parameters (initial iron concentration in sample, elemental cell parameter, Fe²⁺/Fe³⁺ ion ratio on sample surface, total iron ion released concentration, surface area specific, surface charge), a significant factor influencing Fenton reaction kinetics, is only the total concentration of the released iron ions (p-value = 0.0162). Evaluation of the influence of separate Fe²⁺ and Fe³⁺ ions and reaction time to the Fenton reaction kinetics by multi-factor analysis showed that concentrations of released iron ions are statistically significant, with the concentration of Fe²⁺ ions affecting more than Fe³⁺. The developed model is proposed for forecasting the prooxidant properties of preparations.

Supporting Information

The Supporting Information is available free at https://ejc.buketov.edu.kz/index.php/ejc/article/view/ 141/101

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Author Contributions

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Conflicts of Interest

The authors declare no conflict of interest.

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